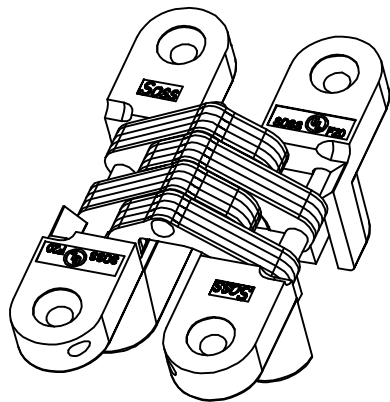
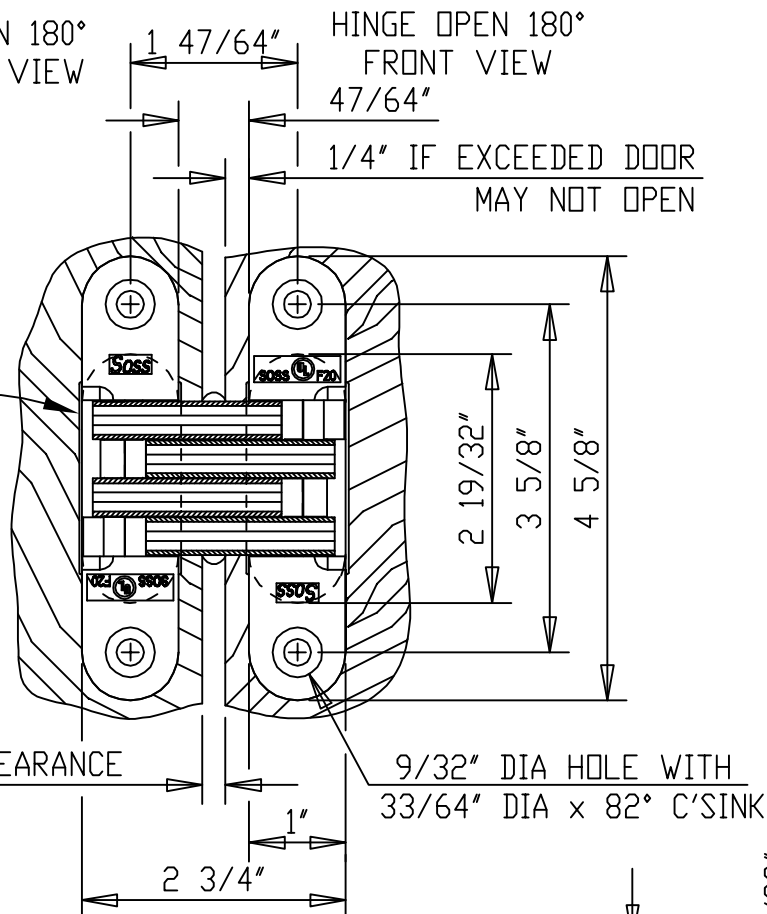


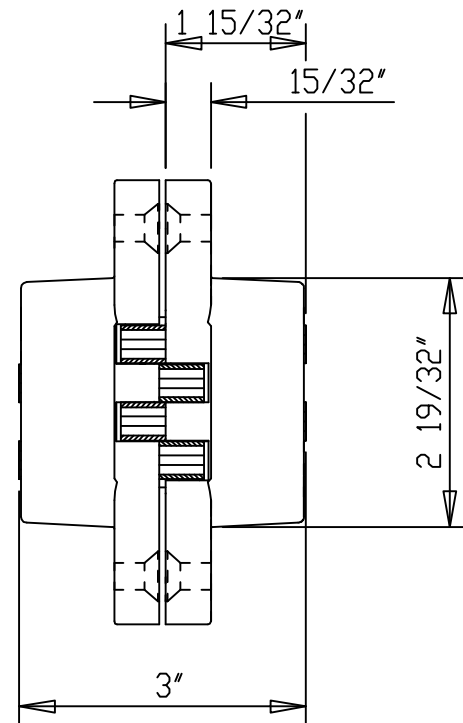


HINGE OPEN 180°  
ISOMETRIC VIEW



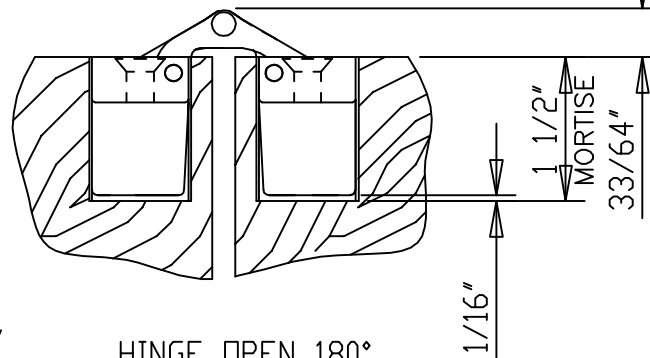
HINGE OPEN 180°  
FRONT VIEW

HINGE CLOSED  
FRONT VIEW CUT AWAY

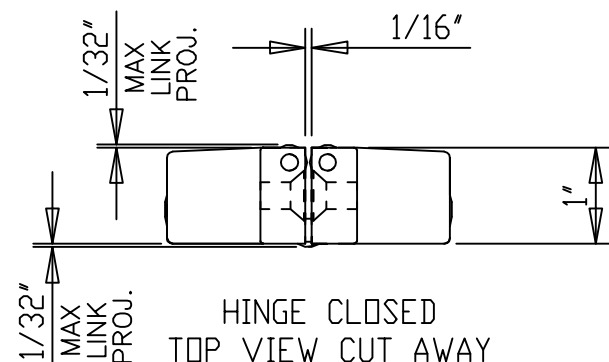


1/32 WIDE X 2 LONG RELIEF  
PKT FULL DEPTH, BOTH SIDES,  
SIDES, (CENTERED BETWEEN THE  
MOUNTING HOLES) IN THE FRAME  
AND IN THE DOOR POCKET TO  
PROVIDE CLEARANCE FOR HINGE  
LINK PLATES, WHEN MORTISING,  
AS DRAWN.

SUPPLIED:  
WOOD SCREW  
#14 x 1-1/2"  
SPECIAL ORDER:  
MACH. SCREW  
1/4-20 x 1"



HINGE OPEN 180°  
TOP VIEW CUT AWAY



HINGE CLOSED  
TOP VIEW CUT AWAY

MIN. MATERIAL THICKNESS IS 1-3/8"  
DO NOT SCALE DRAWING  
ALL DIMENSIONS ARE IN INCH  
DOOR CLEARANCE REDUCES TO 1/64" WHILE CLOSING  
SEE DWG# 4477-C IF ADDING MATERIAL TO DOOR FACE AND/OR FRAME FACE

**UIIP**

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One Coreway Drive  
Pioneer, Ohio 43554-0628

SCALE: 1/2 = 1

DRAWN BY: LHH

HINGE TEMPLATE

DATE: 10/15/18

#216 SOSS INVISIBLE HINGE

DRAWING # 216