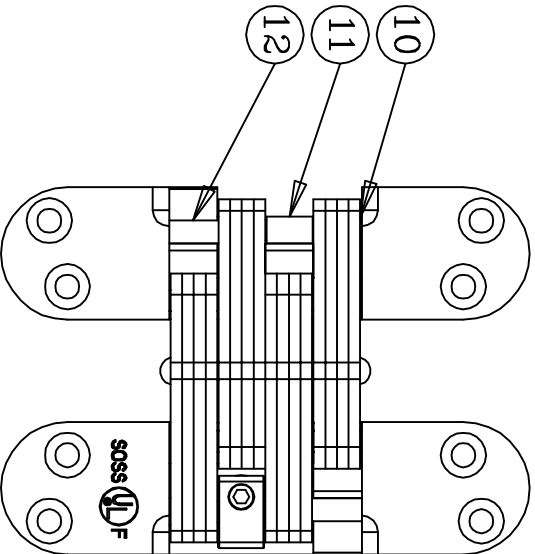
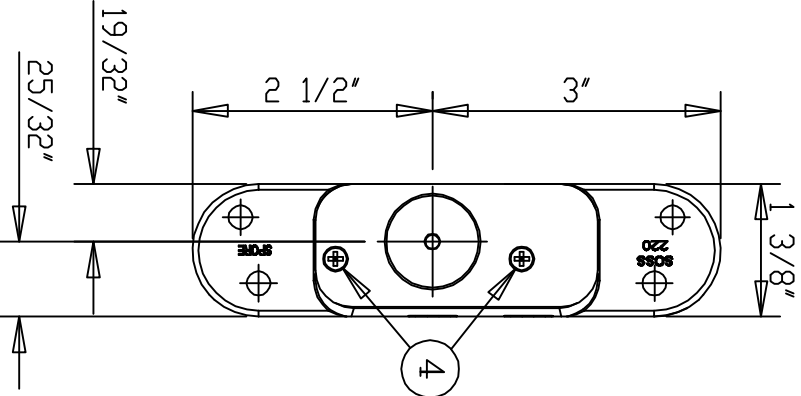
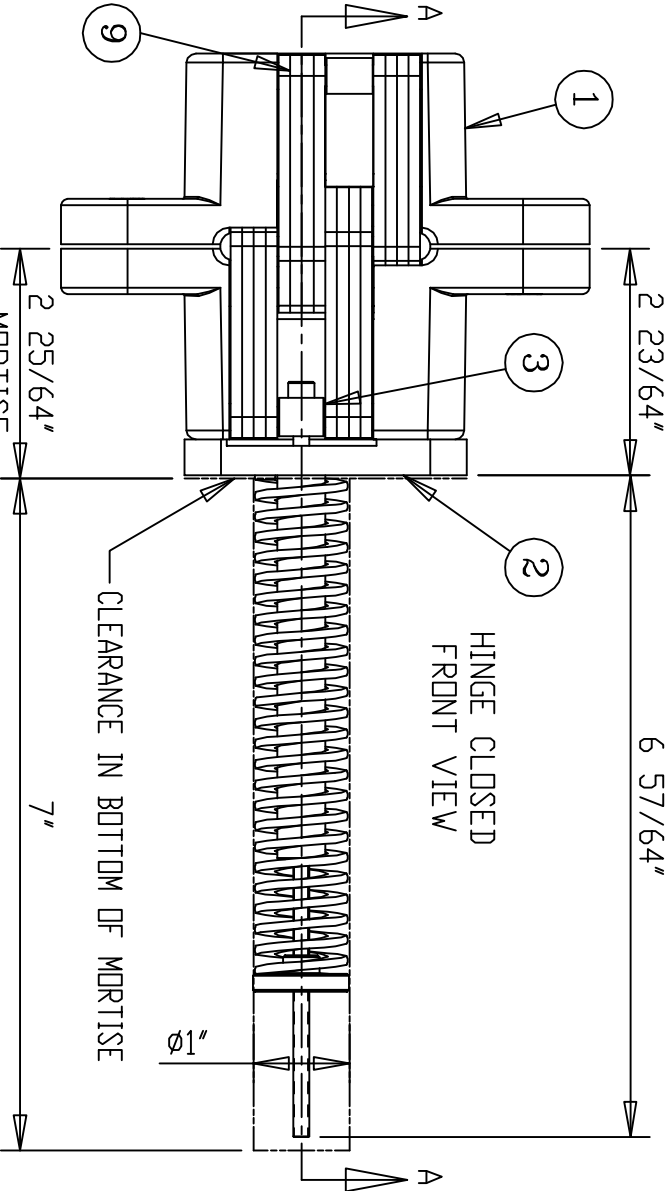




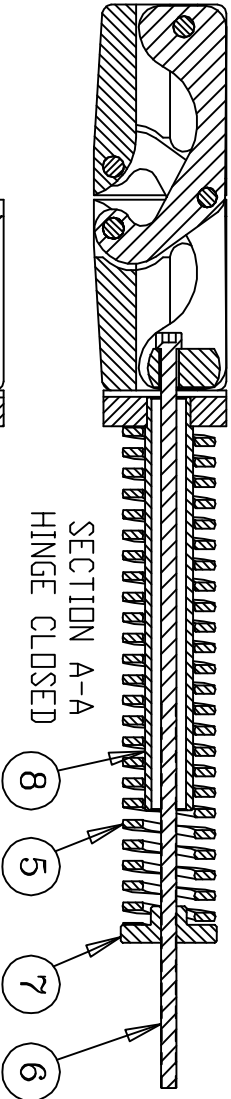
HINGE OPEN 180°



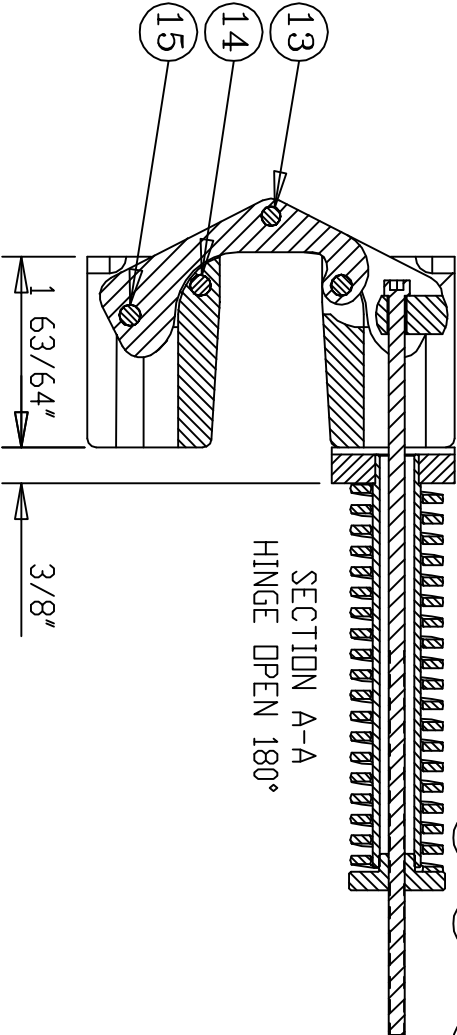
NO.	QTY.	PART NAME	MATERIAL
1	2	HINGE BODY	316 STAINLESS STEEL
2	1	BACK PLATE	STEEL
3	1	SLIDE	STEEL
4	2	FLAT HEAD SCREW	STEEL
5	1	SPRING	STEEL
6	1	CAP SCREW	STEEL
7	1	RETAINER	STEEL
8	1	GUIDE TUBE	STEEL
9	16	LINK	316 STAINLESS STEEL
10	2	SHORT ROLLER	STAINLESS STEEL
11	1	CENTER ROLLER	STAINLESS STEEL
12	2	LONG ROLLER	STAINLESS STEEL
13	1	RIVET PIN	STAINLESS STEEL
14	2	LONG PIN	STAINLESS STEEL
15	1	CHANNEL PIN	STAINLESS STEEL

SUPPLIED:

WOOD SCREW MACHINE SCREW
#12 x 2-1/2" #12-24 X 1"
DO NOT SCALE DRAWING
ALL DIMENSIONS ARE IN INCH
MIN. MATERIAL THICKNESS IS 2"
FOR BODY DIMENSIONS SEE #220-3HOUR-FR HINGE TEMPLATE DRAWING



SECTION A-A
HINGE CLOSED



SECTION A-A
HINGE OPEN 180°

B	5/7/15	ADDED GUIDE TUBE	LHH
A	5/12/13	REDRAWN	SRD
REV	DATE	DESCRIPTION	BY
UIIP©Copyright Universal Industrial Products, Inc. One Coreway Drive Pioneer, Ohio 43554-0628			SCALE: 1/2" = 1"
SELF-CLOSING HINGE TEMPLATE			DRAWN BY: LHH
#220SSIC SELF-CLOSING SSSS INVISIBLE HINGE			DATE: 5/07/15 DRAWING # 220 SSIC