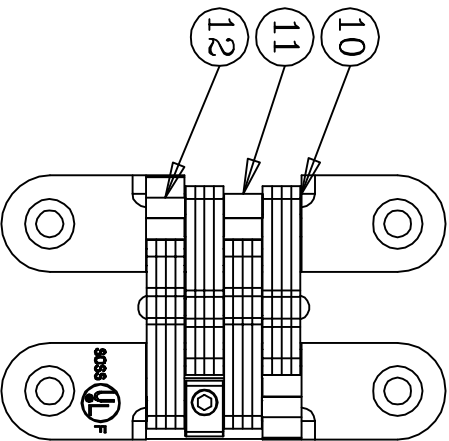
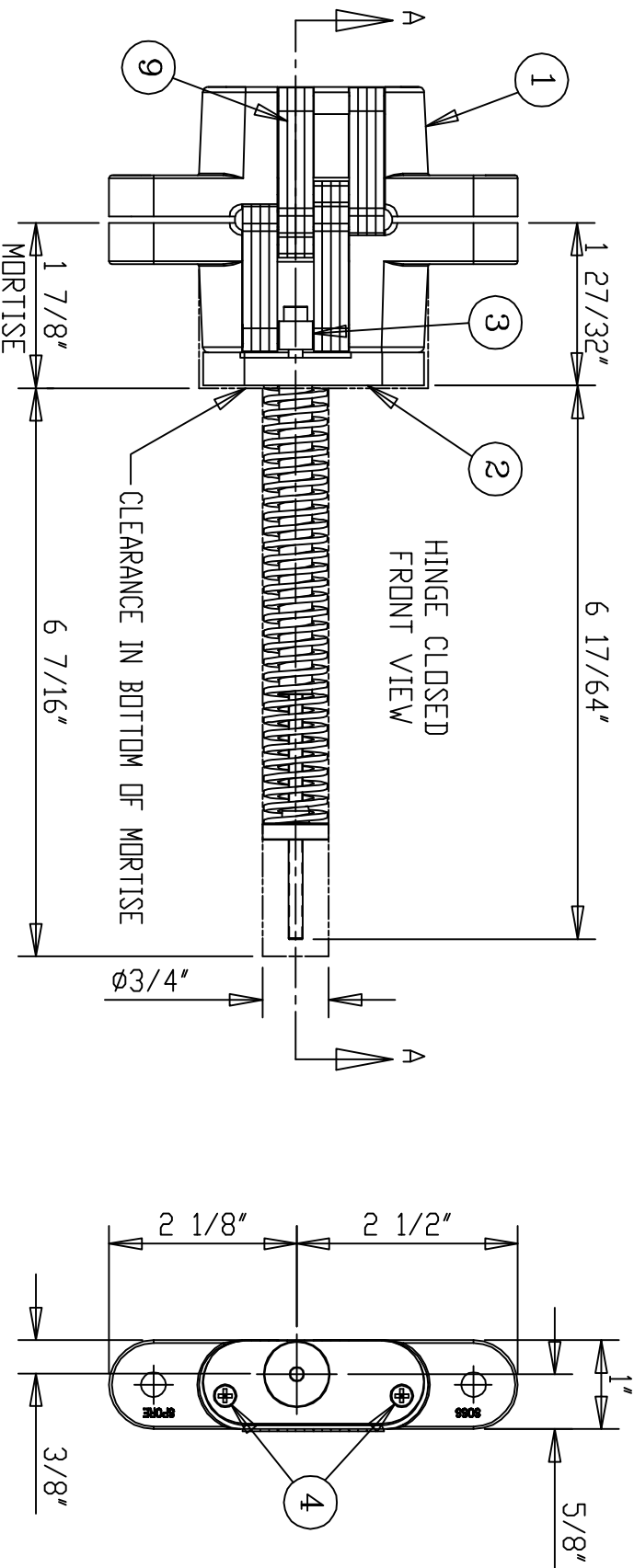




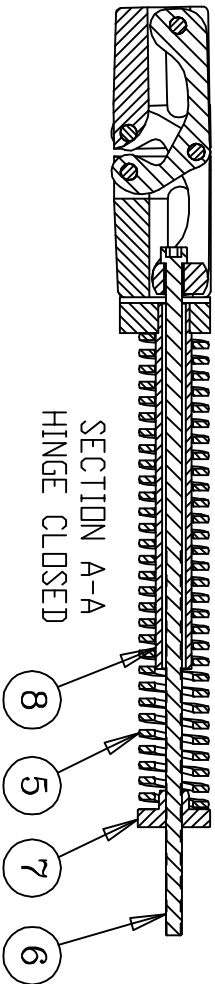
HINGE OPEN 180°



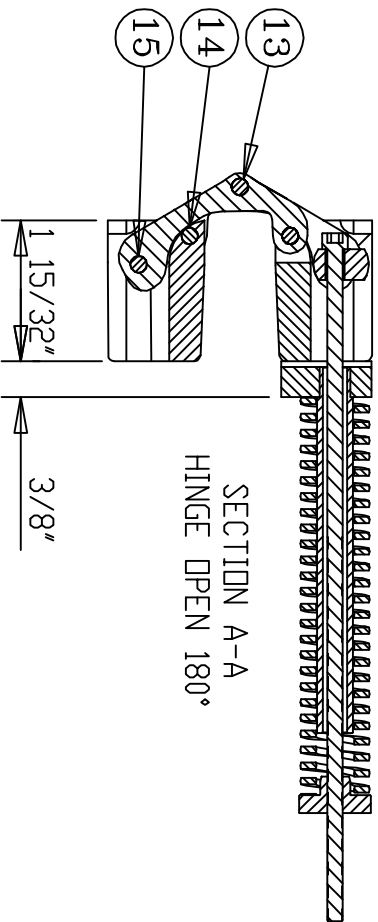
NO.	QTY.	PART NAME	MATERIAL
1	2	HINGE BODY	ALLOY STEEL
2	1	BACK PLATE	STEEL
3	1	SLIDE	STEEL
4	2	FLAT HEAD SCREW	STEEL
5	1	SPRING	STEEL
6	1	CAP SCREW	STEEL
7	1	RETAINER	STEEL
8	1	GUIDE TUBE	STEEL
9	16	LINK	STEEL
10	2	SHORT ROLLER	STEEL
11	1	LONG ROLLER	STEEL
12	2	SPACER	STEEL
13	1	RIVET PIN	STEEL
14	2	LONG PIN	STEEL
15	1	CHANNEL PIN	STEEL

SUPPLIED:
WOOD SCREW MACHINE SCREW
#14 x 2-1/2" 1/4-20 x 1"

DO NOT SCALE DRAWING
ALL DIMENSIONS ARE IN INCH
MIN. MATERIAL THICKNESS IS 1-3/8"
FOR BODY DIMENSIONS SEE #416 HINGE TEMPLATE DRAWING



SECTION A-A
HINGE CLOSED



SECTION A-A
HINGE OPEN 180°

B	5/7/15	ADDED GUIDE TUBE	LHH
A	5/12/13	REDRAWN	SRD
REV	DATE	DESCRIPTION	BY
		SCALE: 1/2" = 1"	
		DRAWN BY: LHH	
		DATE: 5/07/15	
		DRAWING # 416	
		IC	